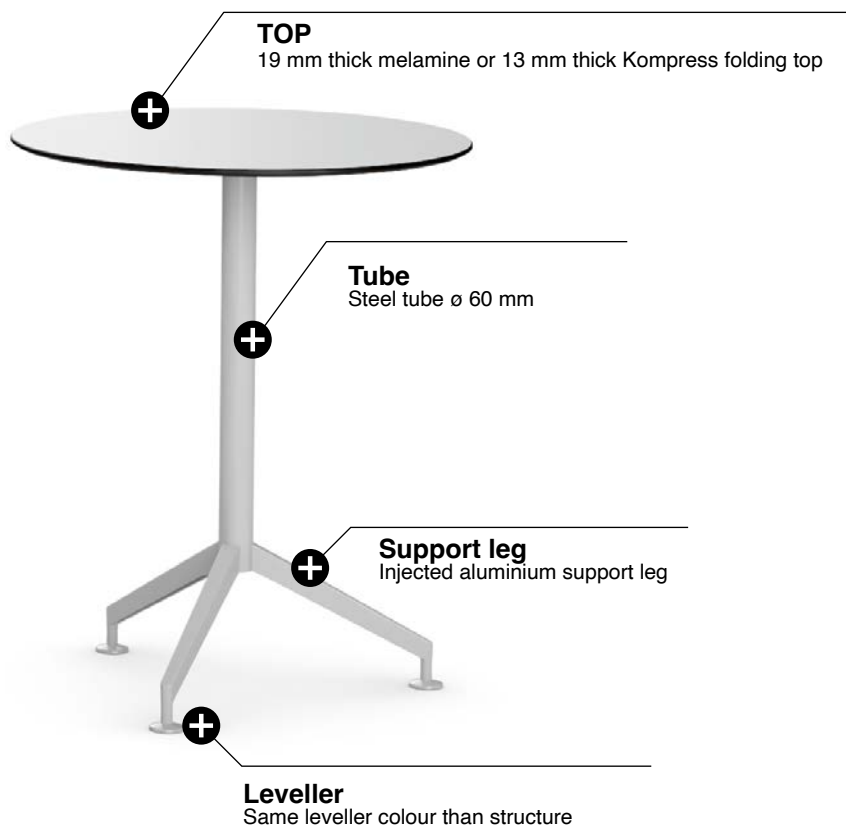
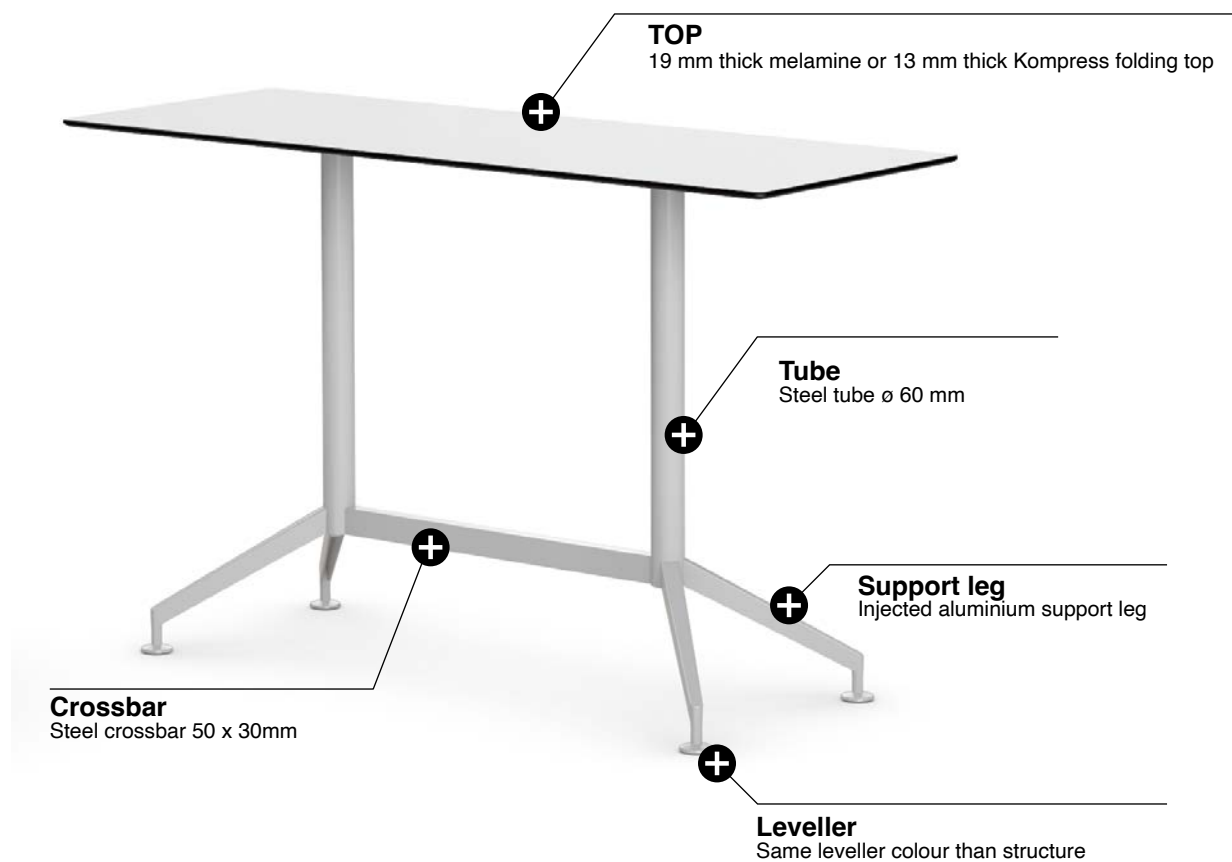


Forma 5

TECHNICAL FEATURES
LET'S MEET



MEETING TABLES | RECTANGULAR • ROUND



CUBICLES FOR MEETING TABLES | MONOCHROME • TRICOLOUR

Cable management column

Optional

Central recess

Top with central recess for the cable management.
Optional lateral schuko

TOP

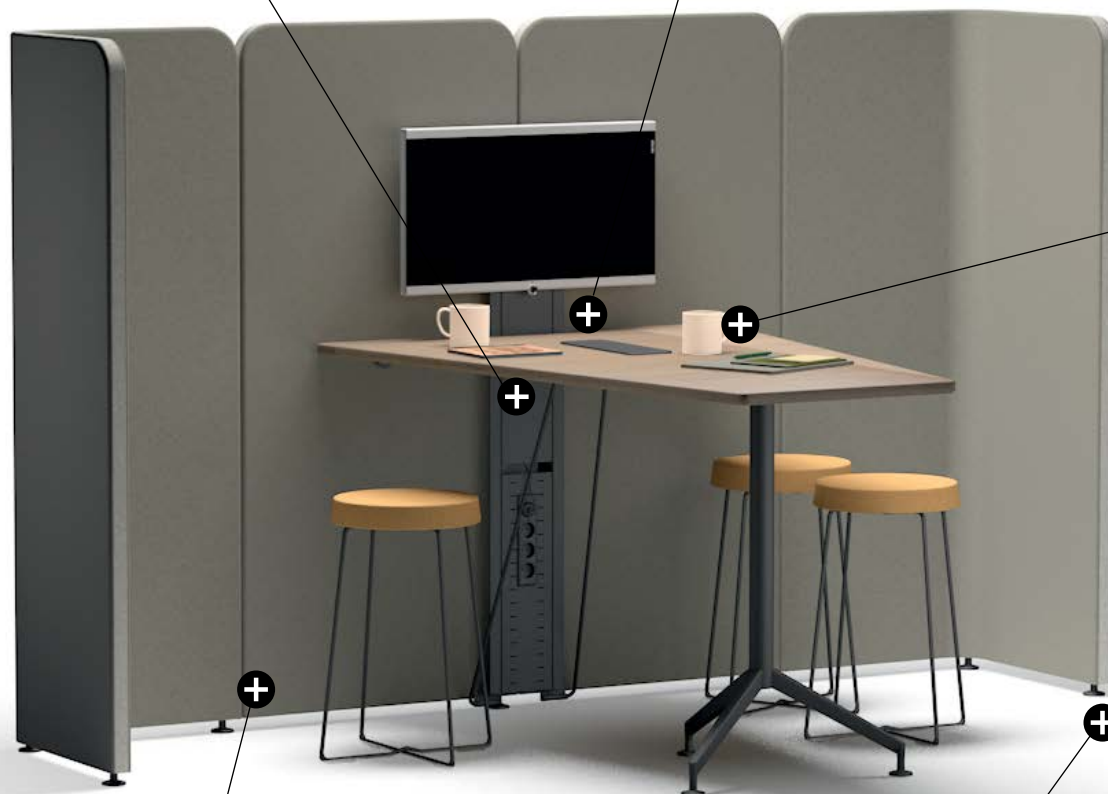
19 mm thick melamine or 13 mm thick Kompress folding top

Panel

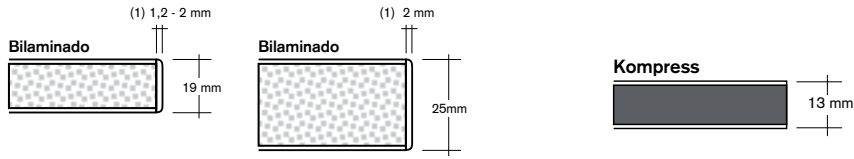
30 x 40 mm solid wood slats (inside) + micro-perforated fibre board + upholstered high-density foam

Levelers

60 mm polyurethane levelers



BOARD



EDGE WIDTH	19 mm BOARD	25 mm BOARD	13 mm KOMPRESS
2 mm ⁽¹⁾	Single desk	Desk with panels	Single desk Desk with panels

DESK TOP

MELAMINE FOR SINGLE DESK: 19 mm thick particle board. 2 mm thick thermofused edges around the perimeter. Drilled underneath to allow the assembly. The quality requirements for the board are made according to the UNE-EN 312 legal terms, corresponding to P2 board. The average 19 mm thick board density is 630 kg/m³.



MELAMINE FOR DESK WITH PANELS: 25 mm thick melamine particle board. 2 mm thick thermofused edges. Mechanized in the low part for its correct assembly. The quality requirements for the board are made according to the UNE-EN312 legal terms, corresponding to P2 board. The average density for 25 mm thick boards is 595 kg/m³. The structural design can generate 2 mm/ml of maximum clearance for desk tops, without affecting this aspect to the functionality.

KOMPRESS: 13 mm thick board top, high density fiber resistant to humidity with melamine coating on the top and bottom faces. Machined at the bottom for its correct assembly. Unclad edge, black finish.

STRUCTURE

SINGLE DESK AND LEG WITH 3 FEET: Columns are made of round steel tube \varnothing 60 mm and 3 mm thick laser-cut. Legs are made of injected aluminium with polypropylene levellers. The supports fit in the column and are attached to through a tension acting from the flat anchor table top. The columns, in the configurations of rectangular tables joined together through a bottom rail made in steel tube 50x30 mm. All metal parts are coated with epoxy paint 100 microns thick. Levellers are injected in the same colour than the structure.



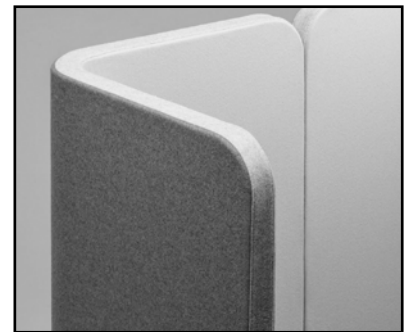
DESK WITH TRESTLE LEG: Fixed structure is made of calibrated rods of \varnothing 11mm and covered with epoxy paint of 80 microns thickness. The structure, with a rectangular frame form, incorporates a supportive tight that gives support to the desk top.

PANEL

Its reticular structure composed by a combination of fiberboard strips, 30 x 40 mm solid wood both, in option. Two microperforated fiberboard cover the structure increasing the resistance and the acoustic absorption. This structural block is covered with 60kg/m³ high density foam, and it could be upholstered later with our range of finished.

They are supported by polypropylene levelers with 60 mm diameter. The panels join among by tongued and grooved fixation system without tools, they are made of polyamide with fibreglass.

The set composed by straight and curved panels create a reconfigurable and versatile system that allows to offer a wide range of configurations and high flexibility for redirect work spaces.



ELEMENT DESCRIPTION

ELECTRIFICATION

The Let's Work program has two electrification solutions:

- **Integrated power module for desks**, optional electrification system which is installed in the top and allows 2 outlets + 1 USB-C + 1 USB for the International System or 3 outlets available for the UK system in the same surface. Dimension 342 x 76 mm.
- **Columna vertical**, that has two electrification solutions. Both are made of steel sheets with 1,5 mm thickness and they are covered by lids with 1,2 mm thickness that are submitted to a lacquering process later with epoxy paint of 100 microns thickness. The basic option offers us the possibility of leading the cabling systems up to meeting desk or work desk, staying always below the level of these surfaces. The widespread version, it rises on the work level and has a VESA 25/200 screen support. The lids are easily detachable and allow the quick reconfiguration of the installations.
- All the desk tops allow a reduction in the central zone, the nearest to the panel, for the conduction cable towards the low part of the set.



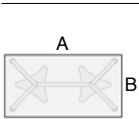
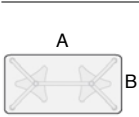
SHELVES

At least, this serie has, as a complement, with a shelf program, supported by these panels without the use of tools. They are made of calibrated rods of 11mm diameter and covered with epoxy paint and kompress board shelves with 13 mm thickness.



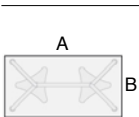

ELEMENT DESCRIPTION

LET'S MEET - MEETING TABLES , MELAMINE TOP

	RECTANGULAR TABLE, STRAIGHT CORNERS, HEIGHT 98,9 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60
	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 98,9 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60


TOP 19 mm
h: 98,9 cm

LET'S MEET - MEETING TABLES , MELAMINE TOP

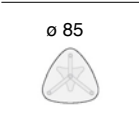
	RECTANGULAR TABLE, STRAIGHT CORNERS, HEIGHT 110 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60
	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 110 CM	A x B	180 x 60 160 x 60 140 x 60 120 x 60

TOP 19 mm
h: 110 cm

LET'S MEET - MEETING TABLES , MELAMINE TOP

	ROUND TABLE, HEIGHT 110, 98,9, 74 AND 42,5 CM	σ x h	80 x 110 80 x 98,9 80 x 74 80 x 42,5
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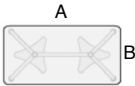
LET'S MEET - MEETING TABLES , MELAMINE TOP

	DELTA TABLE HEIGHT 42,5 CM	A x b x h	85 x 85 x 42,5
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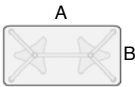
TOP 19 mm
h: 42,5 cm

CONFIGURATIONS AND DIMENSIONS


LET'S MEET - MEETING TABLES, KOMPRESS TOP

	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 98,9 CM	A x B	180 x 60
			160 x 60
			140 x 60
			120 x 60


LET'S MEET - MEETING TABLES, KOMPRESS TOP

	RECTANGULAR TABLE, ROUND CORNERS, HEIGHT 109,4 CM	A x B	180 x 60
			160 x 60
			140 x 60
			120 x 60

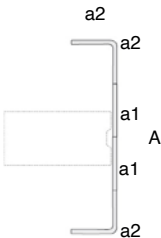
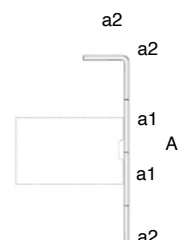
LET'S MEET - MEETING TABLES, KOMPRESS TOP

	ROUND TABLE, HEIGHT 109,4, 98,3, 73,4 Y 41,9 CM	\varnothing x h	80 x 109,4
			80 x 98,3
			80 x 73,4
			80 x 41,9

LET'S MEET - MEETING TABLES, KOMPRESS TOP

	DELTA TABLE, HEIGHT 41,9 CM	\varnothing x h	85 x 85 x 41,9		

LET'S MEET - CUBICLES FOR MEETING TABLES WITH MONOCHROME PANELS

	MONOCHROME SUPPORT PANELS FOR h:74 (MEL.) OR 72,8 (KOMPRESS) TABLES, 60 OR 80 WIDTH	A/a1/a2 x h panel	292/80/66 x h:150
	MONOCHROME SUPPORT PANELS FOR h:74 (MEL.) OR 72,8 (KOMPRESS), 100 OR 120 WIDTH	A/a1/a2 x h panel	292/80/66 x h:150

h table: 74 (mel.) or 72,8
(Kompres) 80 or 60 width

h table: 74 (mel.) or 72,8
(Kompres) 100 or 120 width

CONFIGURATIONS AND DIMENSIONS

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>TWO-TONE SUPPORT PANELS FOR h:74 (MEL.) OR 72,8 (KOMPRESS) TABLES, 60 OR 80 WIDTH</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150 292/80/66 x h:180</p>
	<p>TWO-TONE SUPPORT PANELS FOR h:74 (MEL.) OR 72,8 (KOMPRESS), 100 OR 120 WIDTH</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150 292/80/66 x h:180</p>

h table: 74 (mel.) or 72,8 (Kompres) 100 or 120 width
h table: 74 (mel.) or 72,8 (Kompres) 80 or 60 width

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>MONOCHROME SUPPORT PANELS FOR h:99,5 (MEL.) OR 98,3 (KOMPRESS), 60 OR 80 WIDTH</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150</p>
	<p>MONOCHROME SUPPORT PANELS FOR h: 99,5 (MEL.) OR 98,3 (KOMPRESS), 100 OR 120 WIDTH</p>	<p>A/a1/a2 x h panel</p>	<p>292/80/66 x h:150</p>

table h: 99,5 (mel.) or 98,3 (Kompres) 100 or 120 width
table h: 99,5 (mel.) or 98,3 (Kompres) 80 or 60 width

CONFIGURATIONS AND DIMENSIONS

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>TWO-TONE SUPPORT PANELS FOR h:99,5 (MEL.) OR 98,3 (KOMPRESS), 60 OR 80 WIDTH</p>	<p>A/a1/a2 x h panel</p> <p>292/80/66 x h:150 292/80/66 x h:180</p>
	<p>TWO-TONE SUPPORT PANELS FOR h:99,5 (MEL.) OR 98,3 (KOMPRESS), 100 OR 120 WIDTH</p>	<p>A/a1/a2 x h panel</p> <p>292/80/66 x h:150 292/80/66 x h:180</p>

Table h: 99,5 (mel.) or 98,3 (Kompress)
80 or 60 width

Table h: 99,5 (mel.) or 98,3 (Kompress)
100 or 120 width

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>MONOCHROME SUPPORT PANELS h:150 FOR H:74 (MEL.) OR 72,8 (KOMPRESS) TABLES</p>	<p>A/a1/a2 x h panel</p> <p>252/120/66 x h:150 232/100/66 x h:150 212/80/66 x h:150 192/60/66 x h:150</p>
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Panel h: 150
Table h: 74 (mel.) or 72,8 (Kompress)

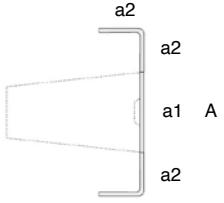
LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>TWO-TONE SUPPORT PANELS h:150 FOR H:74 (MEL.) OR 72,8 (KOMPRESS) TABLES</p>	<p>A/a1/a2 x h panel</p> <p>252/120/66 x h:150 232/100/66 x h:150 212/80/66 x h:150 192/60/66 x h:150</p>
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Panel h: 150
Table h: 74 (mel.) or 72,8 (Kompress)

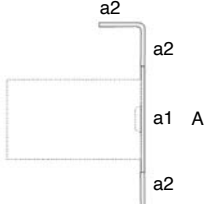
CONFIGURATIONS AND DIMENSIONS

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>TWO-TONE SUPPORT PANELS h:180 FOR H:74 (MEL.) OR 72,8 (KOMPRESS) TABLES</p>	<p>A/a1/a2 x h panel</p>	252/120/66 x h:180
			232/100/66 x h:180
			212/80/66 x h:180
			192/60/66 x h:180

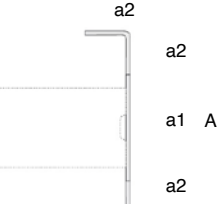
Panel h: 180
Table h: 74 (mel.) or 72,8 (Kompress)

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>MONOCHROME SUPPORT PANELS h:150 FOR H:99,5 (MEL.) OR 98,3 (KOMPRESS) TABLES</p>	<p>A/a1/a2 x h panel</p>	252/120/66 x h:150
			232/100/66 x h:150
			212/80/66 x h:150
			192/60/66 x h:150

Panel h: 150
Table h: 99,5 (mel.) or 98,3 (Kompress)

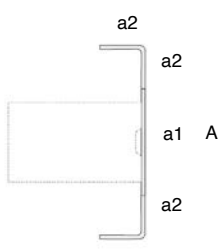
LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	<p>TWO-TONE SUPPORT PANELS h:150 FOR H:99,5 (MEL.) OR 98,3 (KOMPRESS) TABLES</p>	<p>A/a1/a2 x h panel</p>	252/120/66 x h:150
			232/100/66 x h:150
			212/80/66 x h:150
			192/60/66 x h:150

Panel h: 150
Table h: 99,5 (mel.) or 98,3 (Kompress)

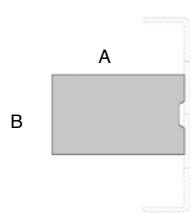
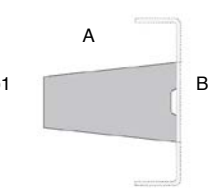
CONFIGURATIONS AND DIMENSIONS

LET'S MEET - CUBICLES FOR MEETING TABLES WITH TWO-TONE PANELS

	TWO-TONE SUPPORT PANELS h:180 FOR H:99,5 (MEL.) OR 98,3 (KOMPRESS) TABLES	A/a1/a2 x h panel	252/120/66 x h:180
			232/100/66 x h:180
			212/80/66 x h:180
			192/60/66 x h:180

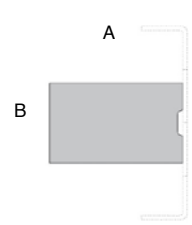
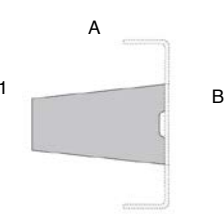
Panel h: 180
 Table h: 99,5 (mel.) or 98,3
 (Kompres)

LET'S MEET - MEETING TABLES FOR PANELS

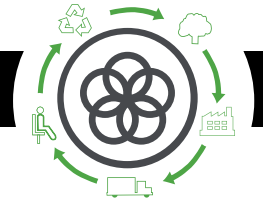
	RECTANGULAR TABLE h:74 (MEL.) OR 72,8 (KOMPRESS) FOR PANELS, TRESTLE LEG	A x B	240 x 120 200 x 120 160 x 80 160 x 60
	TRAPEZOIDAL TABLE h:74 (MEL.) OR 72,8 (KOMPRESS) FOR PANELS, TRESTLE LEG	A x B/b1	240 x 120/80 200 x 120/80 160 x 120/60 160 x 100/60 140 x 80/60

Melamine top	Kompres top
TOP 25 mm	TOP 13 mm
h: 74 cm	h: 72,8 cm

LET'S MEET - MEETING TABLES FOR PANELS

	RECTANGULAR DESK FOR 4 MODULE PANELS, LEG WITH THREE FEET	A x B	160 x 80 160 x 60
	TRAPEZOIDAL TABLE FOR PANELS WITH 3 MODULES, LEG WITH THREE FEET	A x B/b1	160 x 120/60 160 x 100/60 140 x 80/60

Melamine top	Kompres top
h:74 / h: 99,5	h: 72,8 / h: 98,3
TOP 25 mm	TOP 13 mm



Life Cycle Analysis
LET'S MEET Program



Raw Material	TABLES		PANELS	
	Kg	%	Kg	%
Steel	6,1 Kg	39,2%	—	—
Aluminium	2,37 Kg	15,2%	—	—
Plastic	0,9 Kg	5,8%	0,16 Kg	0,6%
Wood	6,2 Kg	39,8%	24,2 Kg	35,2%
Upholstered/ Filling material	—	—	3,97 Kg	14,1%

% Recycled material= Tables 52%; Panel 73%

% Recyclable materials= Tables 99%; Panel 85,8%

Ecodesign

Results reached during the life cycle stages



MATERIALS

Wood

70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.

Steel

15%-99% recycled material.

Upholstered / Filling material

Filling without HCFC and upholsteries without COVs emissions. Accredited by Okotext.

Plastic

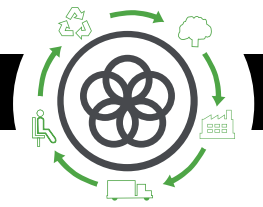
30%-40% recycled material.

Paintings

Podwer painting without COV emissions

Packings

100% recyclable with inks with no solvents.



PRODUCTION

Raw materials use optimization

Board, upholstery and steel tubes cut.

Renewable energies use

reducing the CO2 emissions. (Photovoltaic panels)

Energy saving measures

in all production process

COV global emission reduction

of the production processes by 70%.

Podwer painting

ecovery of 93% of the non deposited painting

Glue removal from the upholstery

The facilities

have an internal sewage for liquid waste.

Green points

at the factory

100% waste recycling

at production process and dangerous waste special treatment.



TRANSPORT

Cardboard use optimization

of the packings

Cardboard and packing materials use reduction

Flat packings and small bulks

to optimize the space.

Solid waste compacter

which reduces transport and emissions.

Light volumes and weights

Transport fleet renewal

reducing by 28% the fuel consumption.

Suppliers area reduction

Local market power and less pollution at transport.



USE

Easy maintenance and cleaning

without solvents.

Forma 5 guarantee

The highest quality

for materials to provide a 10 year average life of the product.

Useful life optimization

of the product due to a standardized and modular design.

The boards

with no E1 particle emission.



END LIFE

Easy unpacking

for the recyclability or compound reuse.

Piece standardization

for the use.

Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Aluminium is 100% recyclable.

Plastics are from 70 to 100% recyclable.

With no air or water pollution

while removing waste.

Returnable, recyclable and reusable packing

MAINTENANCE AND CLEANING GUIDE

MELAMINE PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

PLASTIC PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

METAL PIECES

- 1 Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

GLASS PIECES

Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

LEGAL TERMS

CERTIFICATES

Forma 5 certifies that Let's program has passed all tests provided by AENOR INTERNATIONAL:

UNE-EN-ISO 14006:2011 : management system certificate of Ecodesign

Developed by GABRIEL TEIXIDÓ